

# Round punches

for cut-outs PG 16, M16 - M85



Punch set M16 - M63  
Order No. 80007

## Product description

Self-centering knockout punches for stainless steel (V2A versions), mild steel, aluminium and plastic walls with max. sheet thickness of 3 mm (V2A: max. 2 mm). Punches available for cut-outs PG 16, M16, M20, M25, M32, M40, M50, M63, M75 and M85. Cut-outs for icotek split cable glands and round cable entry plates can be punched.

The special cutting geometry of the punch reduces the cutting pressure and therefore the required effort. The punch splits slugs into several pieces (type related)\* for easy slug removal. For installation of round switches icotek offers a PG 16 punch with an integrated 3 mm twist protection notch.

The punches are designed for manual and hydraulic operation.

## Advantages & benefits

- Multiple splitting punches for easier slug removal / for easy punching
- Suitable with hand hydraulic punch driver by icotek or other manufacturers

## Specifications

Material **Steel, hardened and burnished**

## Scope of delivery

Punch and die (without draw stud)

## Compatible with

Hydraulic punch driver 210

Type	Cut-out diameter	Max. sheet thickness	Thread Ø	Order No.	PU
Punch M16	16.2 mm	2 mm	9.5 mm	80020	1
Punch M16** for stainless steel V2A	16.2 mm	2 mm	9.5 mm	80120	1
Punch M20	20.4 mm	2 mm	9.5 mm	80021	1
Punch M20** for stainless steel V2A	20.4 mm	2 mm	9.5 mm	80121	1
Punch M25	25.4 mm	2 mm	9.5 mm	80022	1
Punch M25** for stainless steel V2A	25.4 mm	2 mm	9.5 mm	80122	1
Punch M32	32.5 mm	3 mm	19 mm	80023	1
Punch M32 for stainless steel V2A	32.5 mm	2 mm	19 mm	80123	1
Punch M40	40.5 mm	3 mm	19 mm	80024	1
Punch M40 for stainless steel V2A	40.5 mm	2 mm	19 mm	80124	1
Punch M50	50.5 mm	3 mm	19 mm	80025	1
Punch M50 for stainless steel V2A	50.5 mm	2 mm	19 mm	80125	1
Punch M63	63.5 mm	3 mm	19 mm	80026	1
Punch M63 for stainless steel V2A	63.5 mm	2 mm	19 mm	80126	1
Punch M75	75.5 mm	2 mm	19 mm	80029	1
Punch M85	86 mm	2 mm	19 mm	80030	1
Punch PG 16	22.5 mm	3 mm	9.5 mm	80027	1
Punch PG 16 with twist protection notch	22.5 mm + 3 mm notch	3 mm	9.5 mm	80028	1
Punch PG 16 with twist protection notch, for stainless steel V2A	22.5 mm + 3 mm notch	2 mm	9.5 mm	80128	1
Draw stud	with adapter 11.1 x 19.0 mm for V2A punches M16 - M25			80210	1

\*Except punches M75/M85

\*\*Draw stud (Order No. 80210) is required.